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**Product Name :**Three Phase Separation Trainer With DCS Contro

Product Code:



## **Description:**

The primary separation operation for crude oil occurs when the crude stream flows through a vessel of sufficient capacity to allow gravitational separation of the gas, liquid hydrocarbon and water phases. This fluid mixture then flows into a horizontal separator vessel fabricated of clear PVC. Gas flow passes through a secondary vertical 2-phase separator. This process trainer blends air, water and refined oil to emulate a crude oil stream. The entire trainer is controlled from an optional distributed control system or dedicated control panel. The separator is equipped with industry-typical process measurement devices.

## **Technical Specification:**

Two centrifugal pumps for water and oil

Oil and water storage tanks

Electronic process measurement and control system with 5 control loops, water-cut meters plus low/high level and pressure sensors

Clear PVC separator vessels and process piping

610 x 1830 mm (24 dia. x 72•) horizontal separator

Complete unit mounted on a steel structure skid

Approximate dimensions of process skid 210 x 400 x 230 cm high (7 x14 x 7.5 high) Dimensions may be adjusted based on room size and layout.

## **Laboratory Instrument India**

