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Product Name:

Chemical Reactor Process Trainer With PLC

Product Code: LBNY-0005-10600011



Description:

Continuous flow reactors are common unit operations in chemical processing plants. Chemical Reactor Process Trainer with PLC is a reduced scale plant that demonstrates continuous flow, exothermic chemical reaction.

They are found throughout the petroleum, petrochemical and numerous other industries.

Reactants are hydrocarbon fuel and atmospheric oxygen; products are combustion flue gasses

The entire trainer is controlled from a DCS or PLC computer interface with custom designed software and control configuration.

The process has instrumentation to provide for reactant flow rate control, product gas analysis, temperature and pressure indication and an interlocking safety system.

This gives the student the opportunity to gain real operating experience focusing on both the process of exothermic chemical reactions and on control strategy.

Objectives:

Impact of varying operating conditions of reactant flow, excess or limiting reactants and residence time Control experience on a Programmable Logic Controller

Continuous flow reactor operation and measurement

Process control concepts for manual and automatic operation

Material balances

Equipment start-up and operating procedures.

Technical Specification:

Continuous up-flow reactor with interchangeable direct combustion and catalytic combustion tips Interlocking safety system to stop fuel flow in the event of a flame failure Electronic ignition system

Integrally mounted fuel canister Time to reach steady state after a reasonable step change less than 10 minutes Integral viewing ports

Flow measurement of reactant streams

Analysis of product stream

Thermocouple temperature measurement

Electronic process measurement,

Custom programmed software configuration and computer operator interface

Complete unit mounted on a stainless steel frame

Interlocking safety system to stop fuel flow in the event of a flame failure

Electronic ignition system

Complete unit mounted on a stainless steel frame

Personnel protection shields on hot surfaces

Custom programmed software configuration and computer operator interface

Personnel protection shields on hot surfaces.



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