

Email: sales@laboratoryinstrumentindia.com

Product Name:
H Type Power Press

Product Code: LBNY-0005-12300038



Description:

Features:

Frame:

The structure is designed for perfectly balanced distribution of stress over the cross section eliminating deflection &vibration, in result increased tool & machine life. The frame is of all steel construction, fabricated from rolled steel plates with suitable cross ribbings. Proper alignment of the frame is ensured by machining.

Flywheel:

Properly sized flywheel is made of high grade cast iron, forstoring and releasing adequate energy for the pressing operation, and properlybalanced for smooth running.

Gears:

Gears are of steel cast or fabricated. Gear teeth aregenerated by precision hobbing machine.

Crank Shaft:

The Crank shaft is made of special alloy steel withprecisely machined to grind finish having closed accuracy and fitted in bronzebushes for smooth working, longer life with consistent performance.

Clutch:

The clutches of pin/rolling key-type and well supported withhigh rigidity. The Clutch is made of special alloy steel, the pin / rolling keyis manufactured from material & with proper heat treatment to ensure trouble free long life & give continues stroke for mass production.

RAM & BED:

Bed is made of high grade heavy duty cast iron & properlyseasoned & properly aligned with ram to obtain high accuracy and precisionpress operation. Ram Slides is made of high grade heavy duty cast iron & properly seasoned, aligned & fitted with Sheet on back side forfriction free travel through slides, ensuring longer life of die and easyoperation.

Adjustable Stroke:

The unique feature of adjustable stroke enables the press toperform all kinds of operations by employing short stroke for blanking andforming operation.

Technical Specification:

H Type Power Press



Laboratory Instrument India