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**Product Name:** 

Fault Finding In Control Systems

Product Code: LBNY-0005-12700076



## **Description:**

Refrigeration system and pump to cool the water in the collecting tank

Pneumatic control valve in main circuit as actuator for all controls

Sensors for the measurement of the controlled variables; level, flow rate and temperature

Control of level, flow rate, temperature and cascade control

Main circuit with collecting tank, graduated stirred tank with heater, pneumatic control valve and centrifugal pump PLC to monitor safety devices

Cooling circuit with pump, heat exchanger and rotameter

6 pushbuttons for fault simulation

2 parameterisable industrial controllers.

## **Technical Specification:**

Main circuit centrifugal pump

Max. head: approx. 20m Max. flow rate: approx. 75L/min

Tanks

Collecting tank: approx. 90L Stirred tank with scale: approx. 7L

2 pumps, cooling circuit and refrigeration system

Max. head: approx. 4m

Max. flow rate: approx. 60L/min Controller parameterisable as

P, PI or PID controller



## **Laboratory Instrument India**